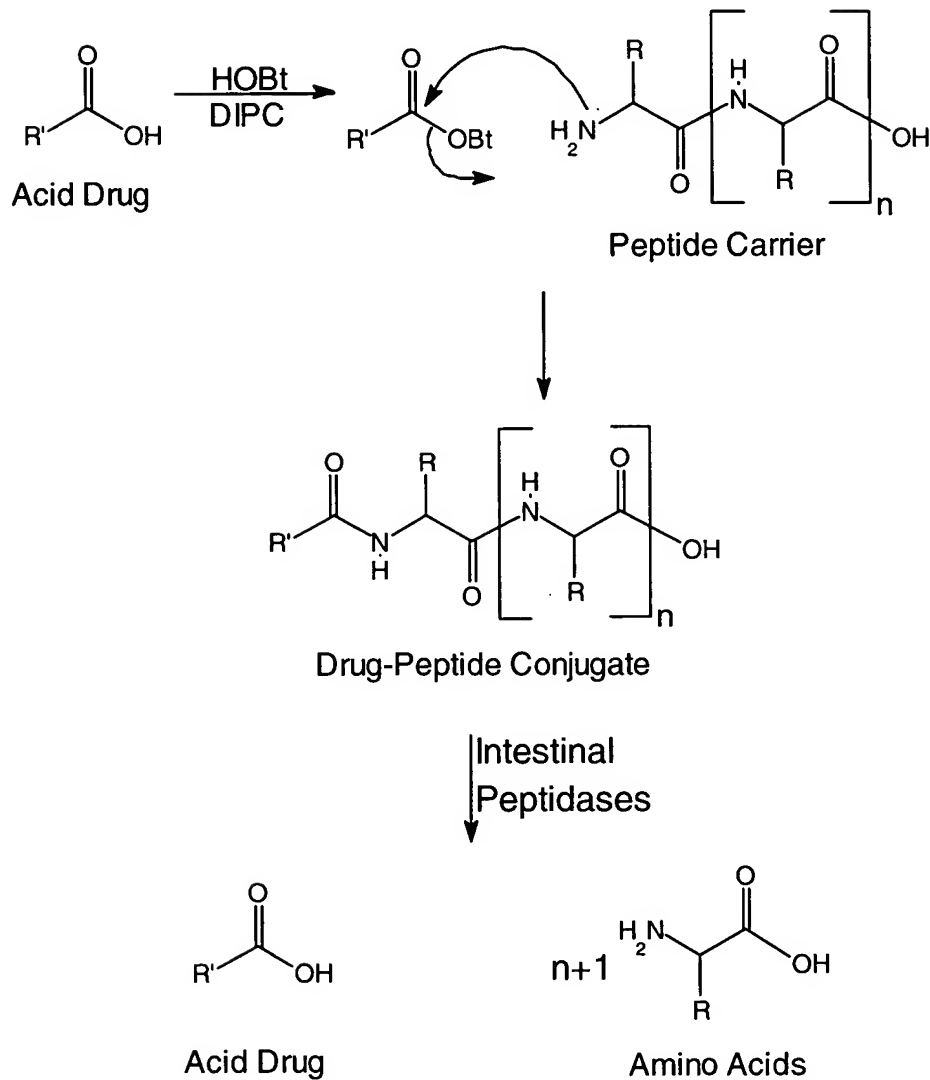


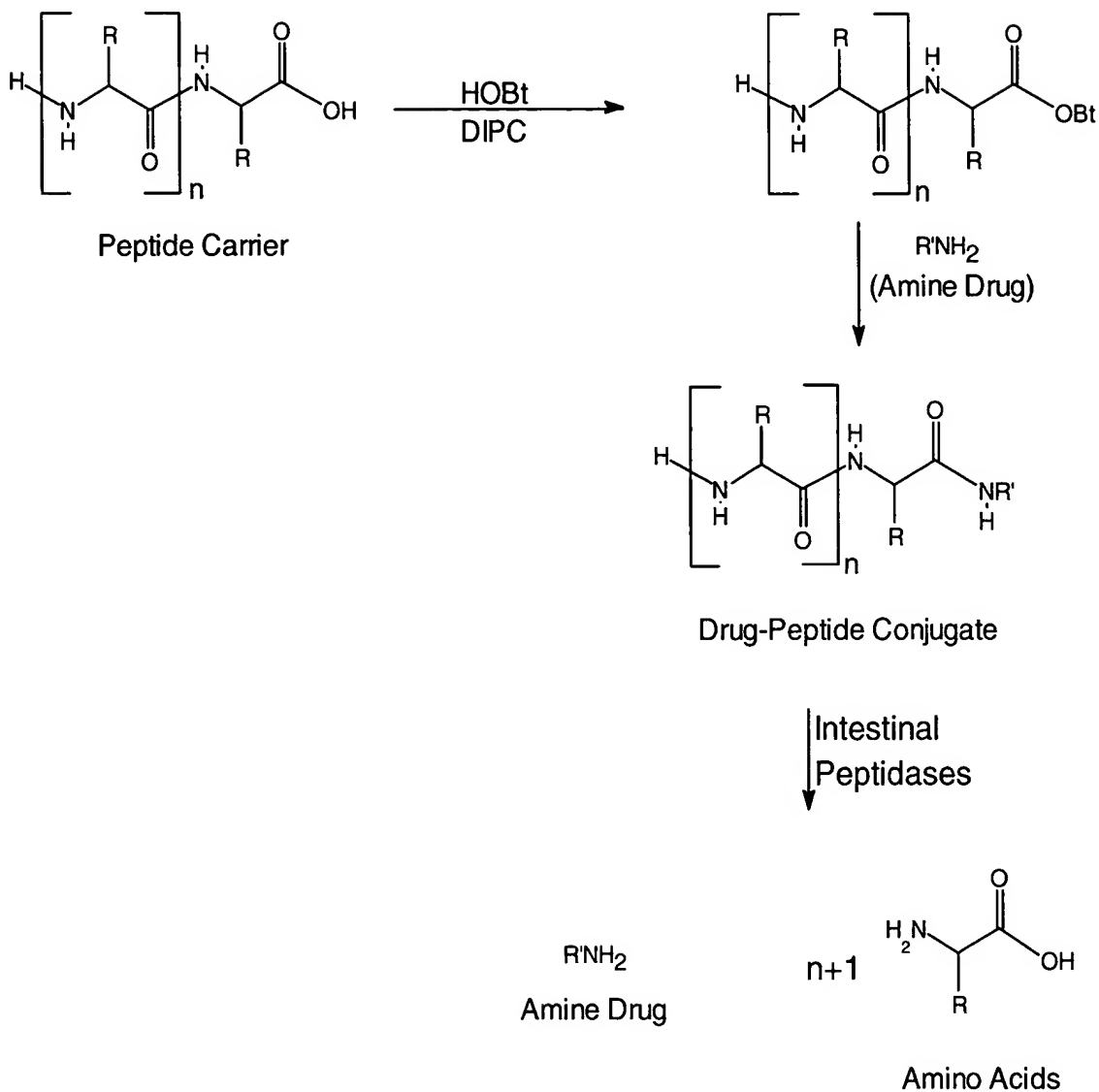
Figure 1

Acid Drug/N-Terminus Scheme



R'=Radical moiety attached to acid functionality on drug
 R=Side chain of amino acid or peptide
 HOBt=Hydroxybenzotriazole
 DIPC=Diisopropylcarbodiimide

Figure 2
 Amine Drug/C-Terminus Scheme



R'=Radical moiety attached to amine functionality on drug
 R=Side chain of amino acid or peptide
 HOBt=Hydroxybenzotriazole
 DIPC=Diisopropylcarbodiimide

R'=Radical moiety attached to alcohol functionality on drug
R=Side chain of amino acid or peptide

Figure 4

Alcohol Drug/Glutamic Acid Dimer Preparation and Conjugation Scheme

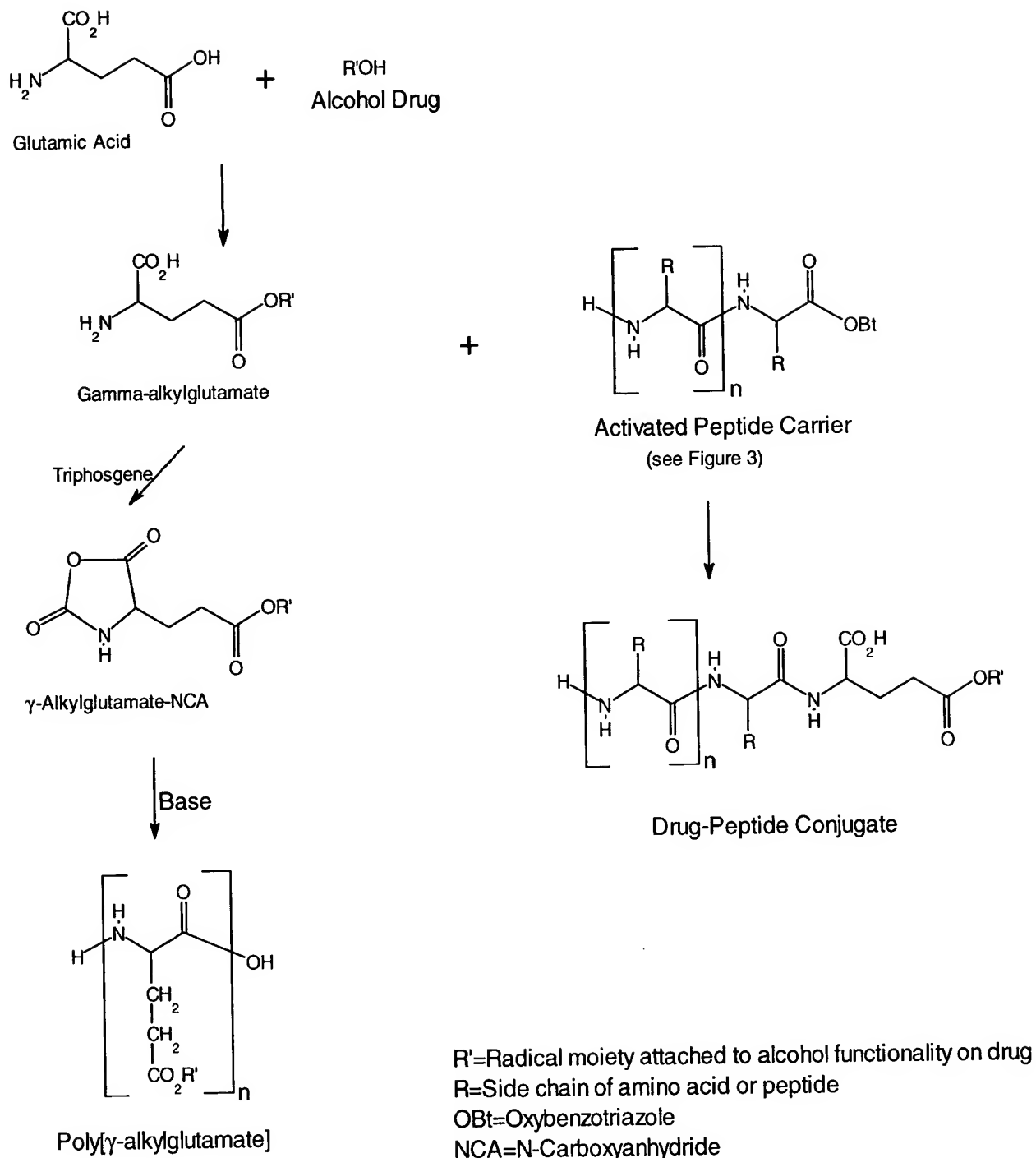
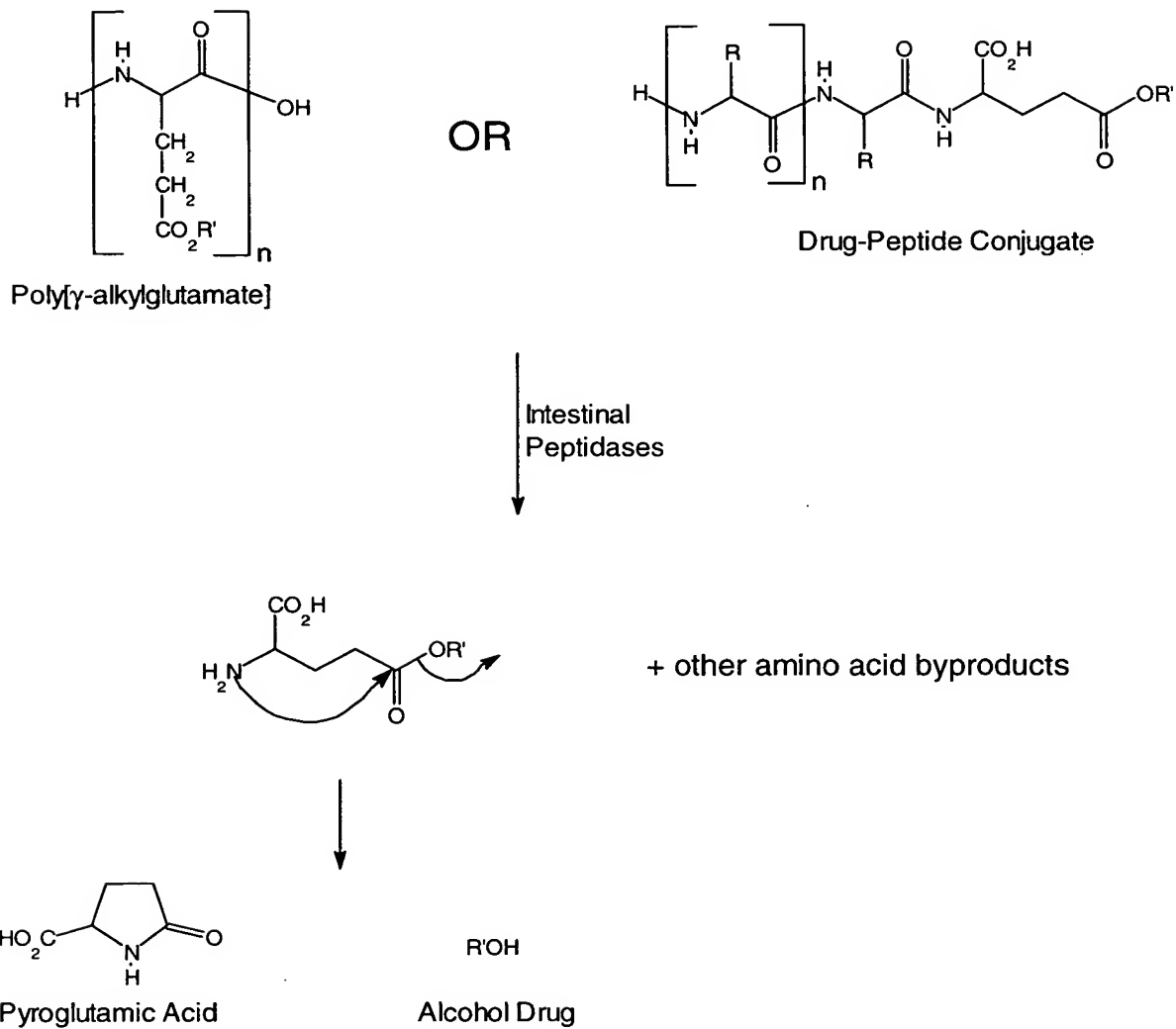


Figure 5

Mechanism of Alcohol Drug From
 Glutamic Acid Dimer Scheme



R'=Radical moiety attached to alcohol functionality on drug
 R=Side chain of amino acid or peptide